



# Elemental Impurities

## Starches

Product group: Starch  
 Brand name: Solani Amylum,  
 Prejel PA5 PH  
 Product description: Pregelatinized potato  
 starch, Native potato  
 starch  
 Document No.: PD-o620 Page 1 of 4

Dear Customer,

In framework of the ICH Q3D (R2) guideline, DFE Pharma tested batches of Starches, originating from the production sites located in Europe (Tilburg, The Netherlands, Lüchow, Germany) representing the brand names mentioned above.

Neither the elements listed below, nor other elements classified as class 2B, are intentionally added during the production process.

DFE Pharma performed analysis on relevant elemental impurities categorized as class 1, class 2A and some class 2B, class 3 and other relevant elements by the ICH Q3D (R2) guideline (according to table 5.1: Elements to be considered in the Risk Assessment – Oral Dosage Form).

Analysis was performed using the analysis technique ICP-MS (Inductively Coupled Plasma-Mass Spectrometry) conforming to USP-NF <233> and Ph. Eur 2.4.20.

*Table 1: Table of elemental impurities following ICH Q3D*

Metal	Class	Limit in ppm oral	Required for oral route	Tested at DFE Pharma
Cadmium	1	0.5	Yes	Yes
Lead	1	0.5	Yes	Yes
Arsenic	1	1.5	Yes	Yes
Mercury	1	3.0	Yes	Yes
Cobalt	2A	5	Yes	Yes
Vanadium	2A	10	Yes	Yes
Nickel	2A	20	Yes	Yes
Selenium	2B	15	No	Yes
Lithium	3	55	No	Yes
Antimony	3	120	No	Yes
Barium	3	140	No	Yes
Molybdenum	3	300	No	Yes
Copper	3	300	No	Yes
Tin	3	600	No	Yes
Chromium	3	1100	No	Yes
Aluminium	None	-	No	Yes
Strontium	None	-	No	Yes

\*1: Limits are based on option 1 of the ICH Q3D (R2) guidelines, based on administration of not more than 10g of drug product per day (stated in table A.2.2).



# Elemental Impurities

## Starches

Product group: Starch  
 Brand name: Solani Amylum,  
 Prejel PA5 PH  
 Product description: Pregelatinized potato  
 starch, Native potato  
 starch  
 Document No.: PD-o620 Page 2 of 4

In Table 2 and 3 the data of Prejel PA5 PH and Solani Amylum is presented.  
 Neither the elements listed in Table 1, nor other elements classified as class 2B, are intentionally added during the production process.

*Table 2: Results of elemental impurities in Prejel PA5 PH*

Product and Batch			Prejel PA5 PH 1081WRN (ppm)	Prejel PA5 PH 10BoJZT (ppm)	Prejel PA5 PH 10BP7HD (ppm)
Metal	Limit (ppm)	Report limit (ppm)			
Cadmium	0.5	0.005	<0.005	<0.005	<0.005
Lead	0.5	0.01	<0.01	<0.01	<0.01
Arsenic	1.5	0.005	<0.010*	<0.005	<0.005
Mercury	3	0.006	<0.006	<0.006	<0.006
Cobalt	5	0.005	<0.005	<0.005	<0.005
Vanadium	10	0.002	0.005	0.004	0.003
Nickel	20	0.030	0.042	<0.03	<0.03
Selenium	15	0.004	<0.004	<0.004	<0.004
Lithium	55	0.004	0.012	0.012	0.010
Antimony	120	0.005	<0.005	<0.005	<0.005
Barium	140	0.005	0.300	0.410	0.150
Molybdenum	300	0.020	<0.02	<0.02	<0.02
Copper	300	0.010	0.130	0.140	0.680
Tin	600	0.25	<0.01*	<0.01*	<0.25
Chromium	1100	0.030	0.074	0.033	<0.03
Aluminium	None	0.200	0.78	0.54	0.35
Strontium	None	0.005	1.0	1.3	0.97

\*At time of measurement the reporting limit was different



# Elemental Impurities

## Starches

Product group: Starch  
 Brand name: Solani Amylum,  
 Prejel PA5 PH  
 Product description: Pregelatinized potato  
 starch, Native potato  
 starch

Document No.: PD-o620 Page 3 of 4

*Table 3: Results of elemental impurities in Solani Amylum*

Product and Batch			Solani Amylum 1061DTL (ppm)	Solani Amylum 10BoMXH (ppm)	Solani Amylum 10CMKN9 (ppm)
Metal	Limit (ppm)	Report limit (ppm)			
Cadmium	0.5	0.005	<0.005	<0.005	<0.005
Lead	0.5	0.01	<0.02*	<0.01	<0.01
Arsenic	1.5	0.005	<0.010*	<0.005	<0.005
Mercury	3	0.006	<0.006	<0.006	<0.006
Cobalt	5	0.005	<0.005	<0.005	<0.005
Vanadium	10	0.002	0.003	0.002	0.004
Nickel	20	0.030	<0.03	<0.03	<0.03
Selenium	15	0.004	<0.004	<0.004	<0.004
Lithium	55	0.004	<0.004	<0.004	0.007
Antimony	120	0.005	<0.005	<0.005	<0.005
Barium	140	0.005	0.013	0.006	0.007
Molybdenum	300	0.020	<0.02	<0.02	<0.02
Copper	300	0.010	<0.010	<0.010	<0.010
Tin	600	0.25	<0.01*	<0.01*	<0.25
Chromium	1100	0.030	<0.03	<0.03	<0.03
Aluminium	None	0.200	<1*	0.63	1.3
Strontium	None	0.005	<0.025*	0.0070	0.014

\*At time of measurement the reporting limit was different



## Elemental Impurities

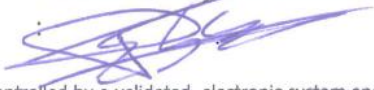
### Starches

Product group: Starch  
Brand name: Solani Amylum,  
Prejel PA5 PH  
Product description: Pregelatinized potato  
starch, Native potato  
starch  
Document No.: PD-0620 Page 4 of 4

A risk assessment was performed. This document and raw data is available for review during audits. Conclusion of the risk assessment is that all values obtained are below 30% of the limits and thus do not need additional control, the change control procedure is the key to maintain this situation. The levels of ICH Q3D relevant elemental impurities are monitored on regular basis.

This statement substitutes all previous versions issued for the brand names mentioned above. We trust this information, which is made up to the best of our knowledge, will be helpful to you.

With kindest regards,

Name : Peter Ebben  
Job title : Global Quality Control Manager  
Signature : 

This document is controlled by a validated, electronic system and is valid without signature.  
The above facsimile signature is only for display.